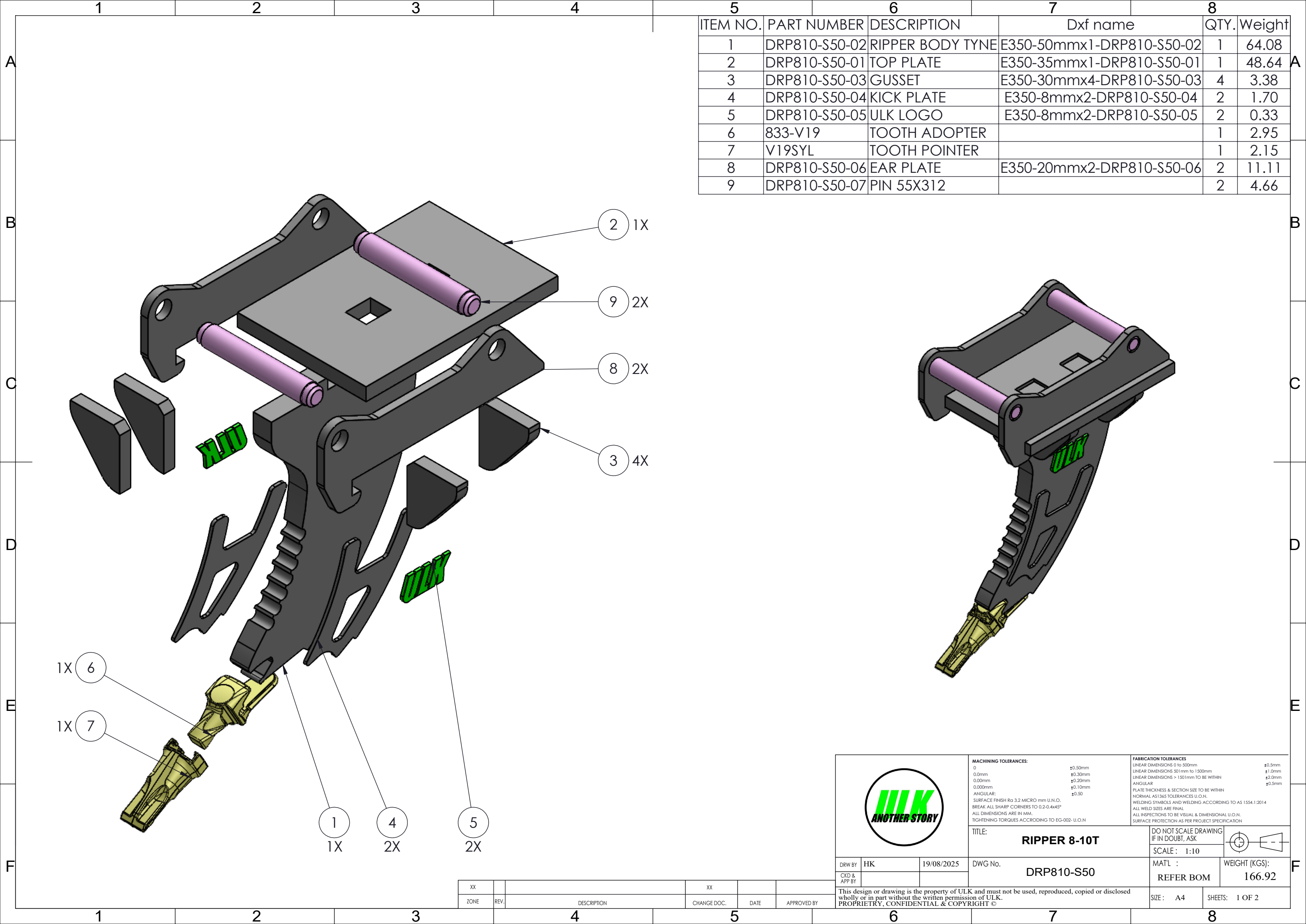
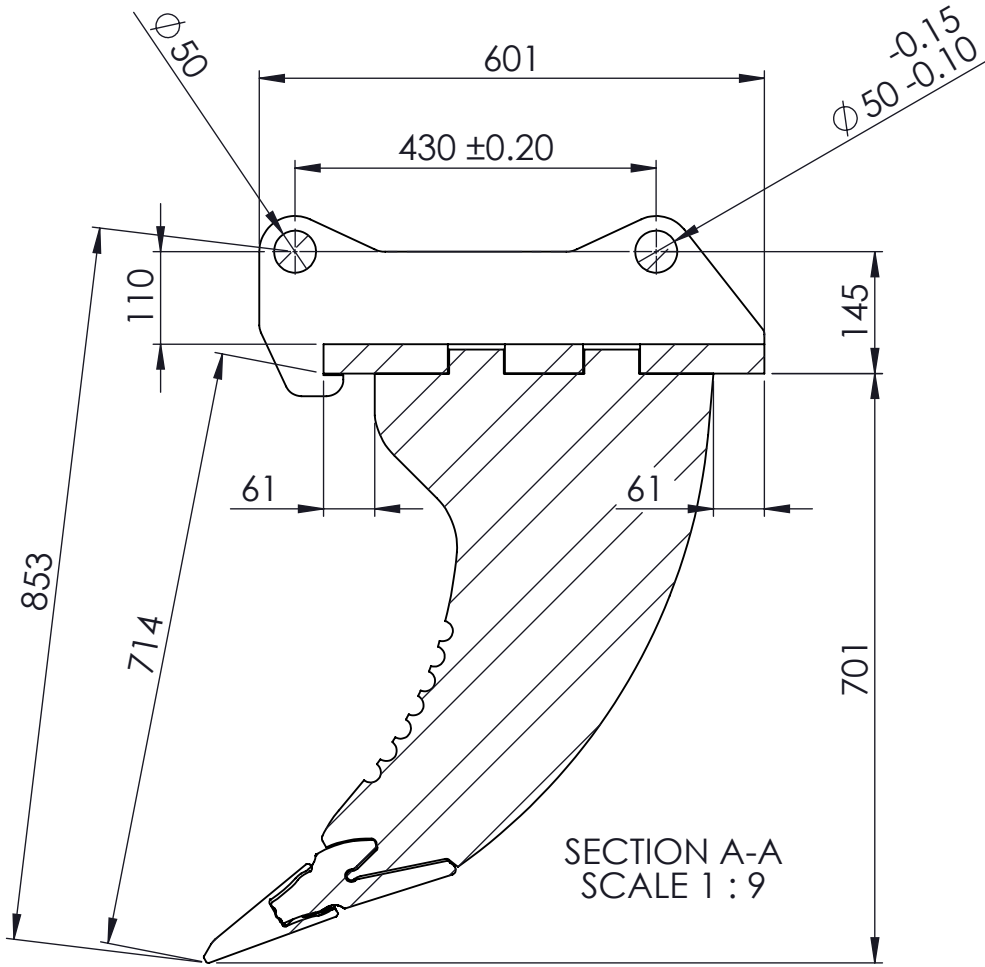
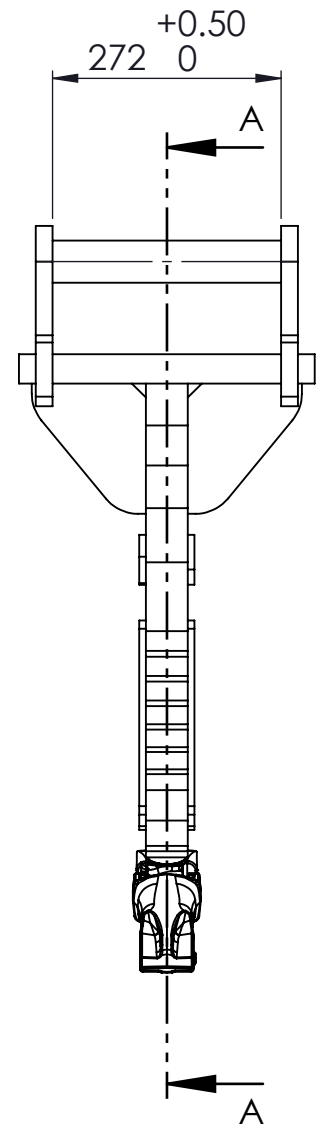
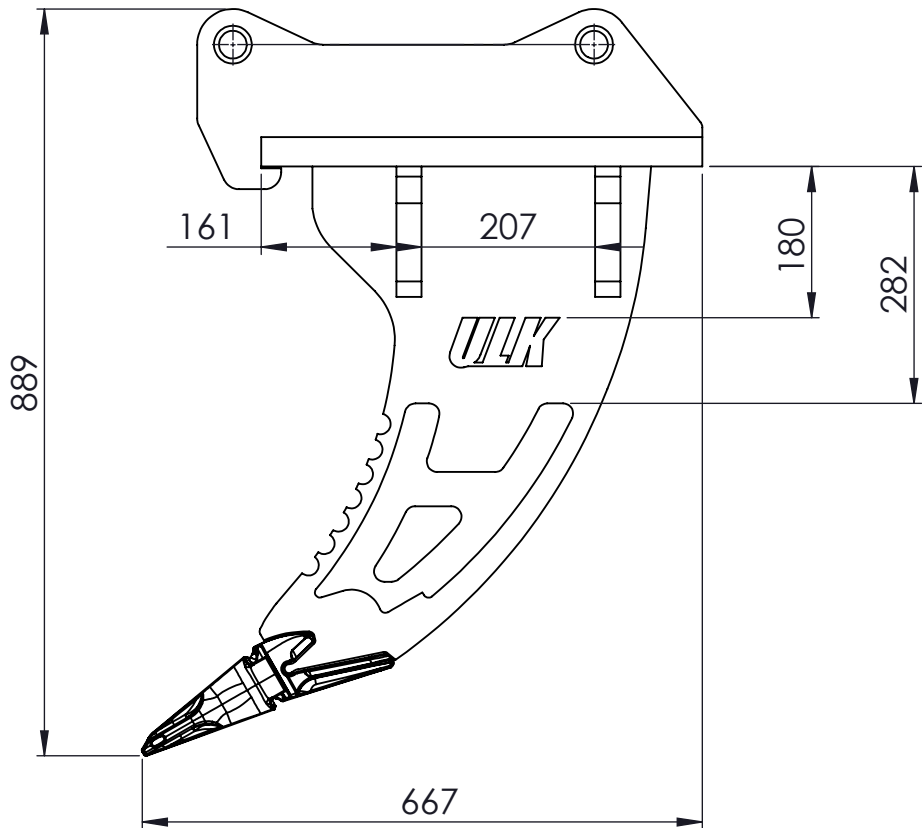
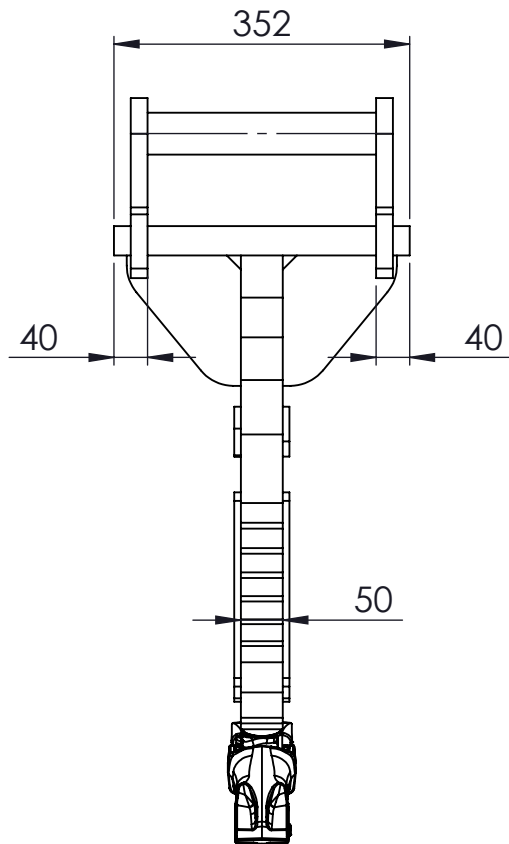




ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight
1	DRP810-S50-02	RIPPER BODY TYNE	E350-50mmx1-DRP810-S50-02	1	64.08
2	DRP810-S50-01	TOP PLATE	E350-35mmx1-DRP810-S50-01	1	48.64
3	DRP810-S50-03	GUSSET	E350-30mmx4-DRP810-S50-03	4	3.38
4	DRP810-S50-04	KICK PLATE	E350-8mmx2-DRP810-S50-04	2	1.70
5	DRP810-S50-05	ULK LOGO	E350-8mmx2-DRP810-S50-05	2	0.33
6	833-V19	TOOTH ADOPTER		1	2.95
7	V19SYL	TOOTH POINTER		1	2.15
8	DRP810-S50-06	EAR PLATE	E350-20mmx2-DRP810-S50-06	2	11.11
9	DRP810-S50-07	PIN 55X312		2	4.66

	MACHINING TOLERANCES:			FABRICATION TOLERANCES		
	0	±0.50mm		LINEAR DIMENSIONS 0 to 500mm ±0.5mm		
	0.0mm	±0.30mm		LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm		
	0.00mm	±0.20mm		LINEAR DIMENSIONS > 1501mm to BE WITHIN ±2.0mm		
	0.000mm	±0.10mm		ANGULAR ±0.5mm		
	ANGULAR:			PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.		
	SURFACE FINISH Ra 3.2 MICRO mm U.N.O.			WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014		
	BREAK ALL SHARP CORNERS TO 0.2-0.4x45°			ALL WELD SIZES ARE FINAL		
	ALL DIMENSIONS ARE IN MM.			ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.		
	TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
TITLE:				DO NOT SCALE DRAWING IF IN DOUBT, ASK		
RIPPER 8-10T				SCALE: 1:10		
DRW BY	HK	19/08/2025	DWG No.	MAT'L :		WEIGHT (KGS):
CKD & APP BY			DRP810-S50	REFER BOM		
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©				SIZE: A4		SHEETS: 1 OF 2





MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50

SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N

FABRICATION TOLERANCES

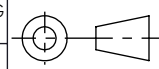
LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm

PLATE THICKNESS & SECTION SIZE TO BE WITHIN
NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: **RIPPER 8-10T**

DO NOT SCALE DRAWING
IF IN DOUBT, ASK

SCALE: 1:10



DRW BY	HK	19/08/2025	DWG No.	DRP810-S50	MAT'L :	WEIGHT (KGS):
CKD & APP BY					REFER BOM	166.92

This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK.
PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©

SIZE:	A4	SHEETS:	2 OF 2
-------	----	---------	--------

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY